

ICEA METHOD 1

Uses solid colors with longitudinal or spiral stripes in accordance with ICEA Standard S-73-532 Table E-2

| Conductor | Base Color | Stripe Color |
|-----------|------------|--------------|
| 1 | Black | - |
| 2 | Red | - |
| 3 | Blue | - |
| 4 | Orange | - |
| 5 | Yellow | - |
| 6 | Brown | - |
| 7 | Red | Black |
| 8 | Blue | Black |
| 9 | Orange | Black |
| 10 | Yellow | Black |
| 11 | Brown | Black |
| 12 | Black | Red |
| 13 | Blue | Red |
| 14 | Orange | Red |
| 15 | Yellow | Red |
| 16 | Brown | Red |
| 17 | Black | Blue |
| 18 | Red | Blue |
| 19 | Orange | Blue |
| 20 | Yellow | Blue |
| 21 | Brown | Blue |
| 22 | Black | Orange |
| 23 | Red | Orange |
| 24 | Blue | Orange |
| 25 | Yellow | Orange |
| 26 | Brown | Orange |
| 27 | Black | Yellow |
| 28 | Red | Yellow |
| 29 | Blue | Yellow |
| 30 | Orange | Yellow |
| 31 | Brown | Yellow |
| 32 | Black | Brown |
| 33 | Red | Brown |
| 34 | Blue | Brown |
| 35 | Orange | Brown |
| 36 | Yellow | Brown |
| 37 | Black | - |

ICEA METHOD 3

Uses solid colors with printed numbers and colors per ICEA Standard S-73-532 Table E-4

| Conductor | Base Color | Printed |
|-----------|------------|---------------------|
| 1 | Black | 1 - Black |
| 2 | Red | 2 - Red |
| 3 | Blue | 3 - Blue |
| 4 | Orange | 4 - Orange |
| 5 | Yellow | 5 - Yellow |
| 6 | Brown | 6 - Brown |
| 7 | Red | 7 - Red, Black |
| 8 | Blue | 8 - Blue, Black |
| 9 | Orange | 9 - Orange, Black |
| 10 | Yellow | 10 - Yellow, Black |
| 11 | Brown | 11 - Brown, Black |
| 12 | Black | 12 - Black, Red |
| 13 | Blue | 13 - Blue, Red |
| 14 | Orange | 14 - Orange, Red |
| 15 | Yellow | 15 - Yellow, Red |
| 16 | Brown | 16 - Brown, Red |
| 17 | Black | 17 - Black, Blue |
| 18 | Red | 18 - Red, Blue |
| 19 | Orange | 19 - Orange, Blue |
| 20 | Yellow | 20 - Yellow, Blue |
| 21 | Brown | 21 - Brown, Blue |
| 22 | Black | 22 - Black, Orange |
| 23 | Red | 23 - Red, Orange |
| 24 | Blue | 24 - Blue, Orange |
| 25 | Yellow | 25 - Yellow, Orange |
| 26 | Brown | 26 - Brown, Orange |
| 27 | Black | 27 - Black, Yellow |
| 28 | Red | 28 - Red, Yellow |
| 29 | Blue | 29 - Blue, Yellow |
| 30 | Orange | 30 - Orange, Yellow |
| 31 | Brown | 31 - Brown, Yellow |
| 32 | Black | 32 - Black, Brown |
| 33 | Red | 33 - Red, Brown |
| 34 | Blue | 34 - Blue, Brown |
| 35 | Orange | 35 - Orange, Brown |
| 36 | Yellow | 36 - Yellow, Brown |
| 37 | Black | 37 - Black |

ICEA METHOD 4

Black insulation with printed color code per ICEA Standard S-73-532 Table E-4

| Conductor | Base Color | Printed |
|-----------|------------|-----------|
| 1 | Black | 1 - One |
| 2 | Black | 2 - Two |
| 3 | Black | 3 - Three |
| 4 | Black | 4 - Four |